



ITEM	QTY	PART NO.	DESCRIPTION	NOM
1	1	10141	O'RING	JOINT TORIQUE
2	1	13771-01	O-RING, -012	JOINT
3	1	18273	VORTEX, GENERATOR	
4	1	18274	NOZZLE, INJECTOR, 1610	BUSE INJECTEUR 1610 (Specifiez taille)
5	1	18275	THROAT, INJECTOR, 1610, SIZE #00 THRU #4	

INJECTOR ASSY NUMBER	INJECTOR SIZE	NOZZLE SIZE	THROAT SIZE	COLOR
18272-0000	0000	OBSOLETE	OBSOLETE	OBSOLETE
18272-000	000	0,74	1,14	BROWN
18272-00	00	0,94	1,47	VIOLET
18272-0	0	1,17	1,85	RED
18272-1	1	1,50	2,21	WHITE
18272-2	2	1,73	2,72	BLUE
18272-3	3	1,90	3,20	YELLOW
18272-4	4	2,11	3,66	GREEN



14					
13					
12					
11					
10					
9					
8					
7					
6					
5					
4					
3	18272-0000 OBSOLETE	CHT	MS		06/07/2004
N°	Révision	By	Ck	ECO	Date



FLECK CONTROLS S.A.S

BP.213
140 ,Av ROLAND GARROS
78532 BUC CEDEX

PROJECTION EUROPE



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- DO NOT SCALE DRAWING
- DIMENSIONS = INCH [mm]
- TOLERANCES (UNLESS OTHERWISE SPECIFIED)

INCH	[mm]
1	± 0.015 ± 0.40
0.1	± 0.015 ± 0.25
0.01	± 0.010 ± 0.13
0.001	± 0.005

DRAWING TITLE
1610 INJECTOR ASSY 5000 (SPECIFY SIZE)

NAME **MAN** SCALE **1:1** MATERIAL **SEE ABOVE**

CHECKED DATE **6 JUIL 2004** **A** SHEET 1 OF 1

PROJECT **5000/8500** **18272**

FRACTIONS ± 1/64
ANGULAR ± 1°
BREAK ALL EXPOSED SHARP CORNERS .010 [.25] X 45° MAX.